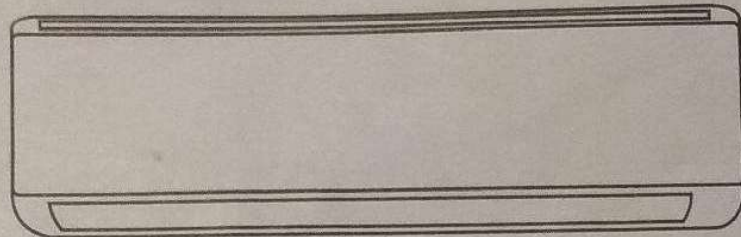


TCL

SPLIT TYPE AIR CONDITIONER INSTRUCTION MANUAL



**Warning: Combustible
& Dangerous**

This instruction manual contains important information and recommendations that we would ask you to comply with to obtain best results from air conditioner.

Thank you once again.

INTRODUCTION TO REFRIGERANTS R32&R290

Introduction to Refrigerants R32 & R290

The refrigerants used for air conditioners are environmentally friendly hydrocarbons R32 and R290. The two kinds of refrigerants are combustible and odorless. Moreover, they can burn and explode under certain condition. However, there will be no risk of burning and explosion if you comply with the following table to install your air conditioner in a room with an appropriate area and use it correctly.

Compared with ordinary refrigerants, Refrigerants R32 & R290 are environmentally friendly and do not destroy the ozone sphere and that their values of greenhouse effect are also very low.

Room area requests for air conditioner with Refrigerants R32 & R290

Refrigerants	Capacity (Btu)	Room Area
R32	9K	Above 4m ²
	12K	Above 4 m ²
	18K	Above 15 m ²
	22K/24K	Above 25 m ²
R290	9K	Above 10 m ²
	12K	Above 13 m ²
	18K	Above 15 m ²
	22K/24K	Above 30 m ²

Warnings

- Please read the manual before installation, using, maintenance.
- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- Do not pierce or burn the appliance.
- The appliance shall be stored in a room without continuously operating sources (for example: open flames, an operating ignition gas appliance or an operating electric heater.)
- Please contact the nearest after-sale service center when maintenance is necessary. At the time of maintenance, the maintenance personnel must strictly comply with the Operation Manual provided by the corresponding manufacturer and any non-professional is prohibited to maintain the air conditioner.
- It is necessary to comply with the provisions of gas-related national laws and regulations.
- It is necessary to clear away the refrigerant in the system when maintaining or scrapping an air conditioner.



Warning: Combustible
& Dangerous



Read the user manual



Read the installation
manual



Read the service
manual

INSTALLATION MANUAL --- Important considerations

■ Important Considerations

- The air conditioner you buy must be installed by professional personnel and the "Installation manual" is used only for the professional installation personnel! The installation specifications should be subject to our after-sale service regulations.
- When filling the combustibile refrigerant, any of your rude operations may cause serious injury or injuries to human body or bodies and object or objects.
- A leak test must be done after the installation is completed.
- It is a must to do the safety inspection before maintaining or repairing an air conditioner using combustibile refrigerant in order to ensure that the fire risk is reduced to minimum.
- It is necessary to operate the machine under a controlled procedure in order to ensure that any risk arising from the combustibile gas or vapor during the operation is reduced to minimum.
- Requirements for the total weight of filled refrigerant and the area of a room to be equipped with an air conditioner (are shown as in the following Tables GG.1 and GG.2)



Installation Safety Principles

1. Site Safety



Open Flames Prohibited



Ventilation Necessary

2. Operation Safety



Mind Static Electricity

Open Flames Prohibited



Must wear protective clothing and anti-static gloves



Don't use mobile phone

3. Installation Safety

- Refrigerant Leak Detector
- Appropriate Installation Location



The left picture is the schematic diagram of a refrigerant leak detector.

Please note that:

1. The installation site should be in a well-ventilated condition.
2. The sites for installing and maintaining an air conditioner using Refrigerant R290 should be free from open fire or welding, smoking, drying oven or any other heat source higher than 370°C which easily produces open fire; the sites for installing and maintaining an air conditioner using Refrigerant R32 should be free from open fire or welding, smoking, drying oven or any other heat source higher than 548°C which easily produces open fire.
3. When installing an air conditioner, it is necessary to take appropriate anti-static measures such as wear anti-static clothing and/or gloves.
4. It is necessary to choose the site convenient for installation or maintenance wherein the air inlets and outlets of the indoor and outdoor units should be not surrounded by obstacles or close to any heat source or combustible and/or explosive environment.
5. If the indoor unit suffers refrigerant leak during the installation, it is necessary to immediately turn off the valve of the outdoor unit and all the personnel should go out till the refrigerant leaks completely for 15 minutes. If the product is damaged, it is a must to carry such damaged product back to the maintenance station and it is prohibited to weld the refrigerant pipe or conduct other operations on the user's site.
6. It is necessary to choose the place where the inlet and outlet air of the indoor unit is even.
7. It is necessary to avoid the places where there are other electrical products, power switch plugs and sockets, kitchen cabinet, bed, sofa and other valuables right under the lines on two sides of the indoor unit.

INSTALLATION MANUAL---Important considerations

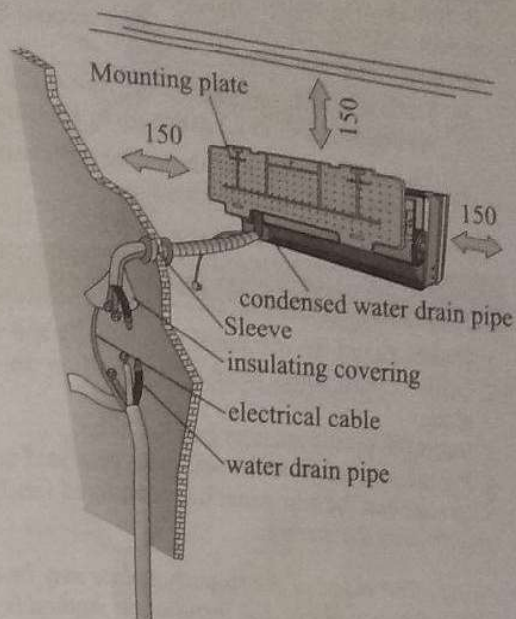
■ Special Tools

Tool Name	Requirement(s) for Use
Mini Vacuum Pump	It should be an explosion-proof vacuum pump; can ensure certain precision and its vacuum degree should be lower than 10Pa.
Filling Device	It should be a special explosion-proof filling device; have certain precision and its filling deviation should be less than 5g.
Leak Detector	It should be calibrated regularly; and its annual leak rate should not exceed 10g.
Concentration Detector	<p>A) The maintenance site should be equipped with a fixed-type combustible refrigerant concentration detector and connected to a safeguard alarm system; its error must be not more than 5%.</p> <p>B) The installation site should be equipped with a portable combustible refrigerant concentration detector which can realize two-level audible and visual alarm; its error must be not more than 10%.</p> <p>C) The concentration detectors should be calibrated regularly.</p> <p>D) It is necessary to check and confirm the functions before using the concentration detectors.</p>
Pressure Gauge	<p>A) The pressure gauges should be calibrated regularly.</p> <p>B) The pressure gauge used for Refrigerant 22 can be used for Refrigerants R290 and R161; the pressure gauge used for R410A can be used for Refrigerant 32.</p>
Fire Extinguisher	It is necessary to carry fire extinguisher(s) when installing and maintaining an air conditioner. On the maintenance site, there should be two or more kinds of dry powder, carbon dioxide and foam fire extinguishers and that such fire extinguishers should be placed at stipulated positions, with eye-catching labels and in handy places.

INSTALLATION MANUAL---Selecting the Installation Place

INDOOR UNIT

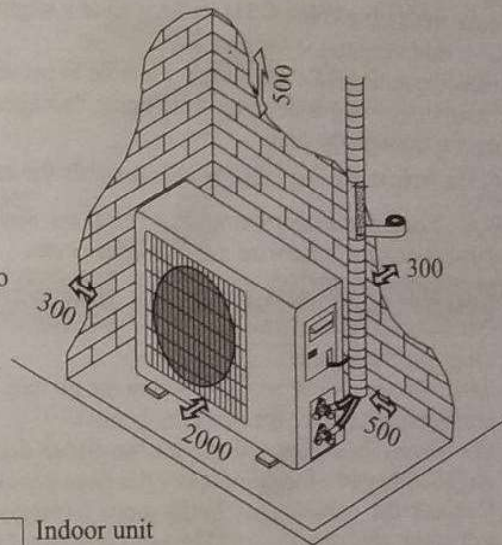
- Install the indoor unit on a strong wall that is not subject to vibrations.
- The in let and outlet ports should not be obstructed: the air should be able to blow all over the room.
- Do not install the unit near a source of heat, steam, or flammable gas.
- Install the unit near an electric socket or private circuit.
- Do not install the unit where it will be exposed to direct sunlight.
- Select a site where the condensed water can be easily drained out, and where it is easily connected to outdoor unit.
- Check the machine operation regularly and reserve the necessary spaces as shown in the picture.
- Select a place where the filter can be easily taken out.



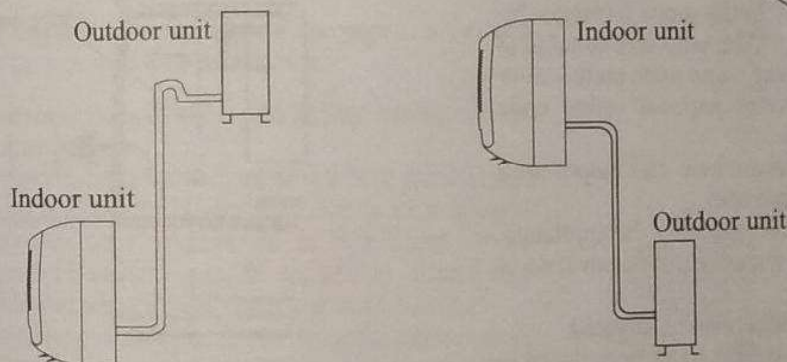
OUTDOOR UNIT

- Do not install the outdoor unit near sources of heat, steam or flammable gas.
- Do not install the unit in too windy or dusty places.
- Do not install the unit where people often pass. Select a place where the air discharge and operating sound will not disturb the neighbours.
- Avoid installing the unit where it will be exposed to direct sunlight (other wise use a protection, if necessary, that should not interfere with the air flow).
- Reserve the spaces as shown in the picture for the air to circulate freely.
- Install the outdoor unit in a safe and solid place.
- If the outdoor unit is subject to vibration, place rubber gaskets onto the feet of the unit.

minimum space to be reserved (mm) showing in the picture



Installation Diagram



The purchaser must ensure that the person and/or company who is to install, maintain or repair this air conditioner has qualifications and experience in refrigerant products.

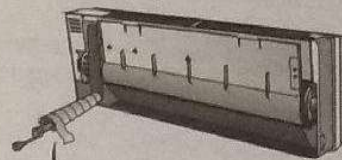
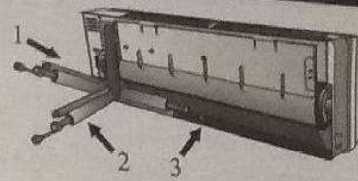
INSTALLATION MANUAL---Installation of the Indoor unit

Refrigerant piping connection

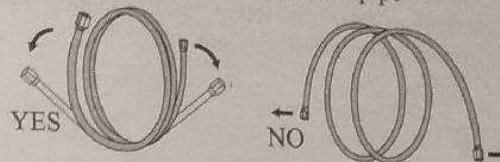
The piping can be run in the 3 directions indicated by numbers in the picture. When the piping is run in direction 1 or 3, cut a notch along the groove on the side of the indoor unit with a cutter.

Run the piping in the direction of the wall hole and bind the copper pipes, the drain pipe and the power cables together with the tape with the drain pipe at the bottom, so that water can flow freely.

- Do not remove the cap from the pipe until connecting it, to avoid dampness or dirt from entering.
- If the pipe is bent or pulled too often, it will become stiff. Do not bend the pipe more than three times at one point.
- When extending the rolled pipe, straighten the pipe by unwinding it gently as shown in the picture.



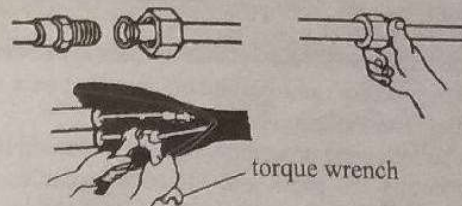
Shape the connection pipe



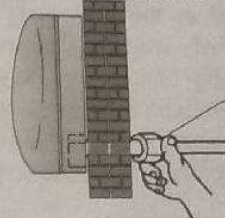
Extending the rolled pipe

Connections to the indoor unit

1. Remove the indoor unit pipe cap (check that there is no debris inside).
2. Insert the flare nut and create a flange at the extreme end of the connection pipe.
3. Tighten the connections by using two wrenches working in opposite directions
4. For R32/R290 refrigerants, mechanical connectors should be outdoors.



Indoors Outdoors

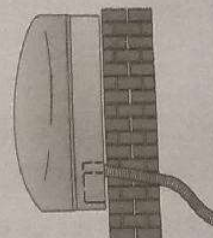


The connectors should be outdoors

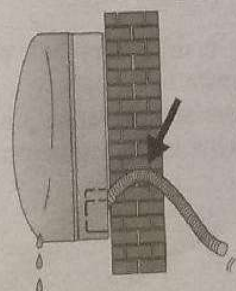
Indoor unit condensed water drainage

The indoor unit condensed water drainage is fundamental for the success of the installation.

1. Place the drain hose below the piping, taking care not to create siphons.
2. The drain hose must slant downwards to aid drainage.
3. Do not bend the drain hose or leave it protruding or twisted and do not put the end of it in water. If an extension is connected to the drain hose, ensure that it is lagged when it passes into the indoor unit.
4. If the piping is installed to the right, the pipes, power cable and drain hose must be lagged and secured onto the rear of the unit with a pipe connection.
 - 1) Insert the pipe connection into the relative slot.
 - 2) Press to join the pipe connection to the base.



YES



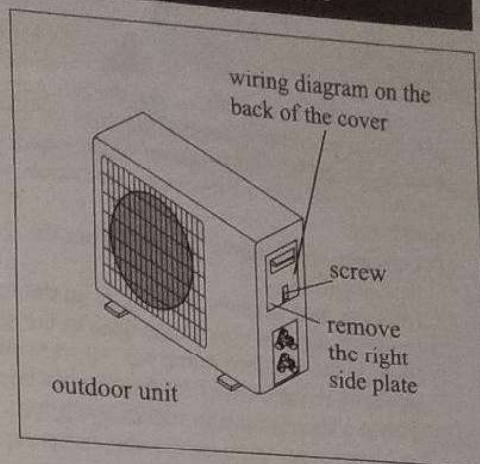
NO

NO

INSTALLATION MANUAL---Installation of the outdoor unit

ELECTRICAL CONNECTIONS

1. Remove the handle on the right side plate of outdoor unit.
2. Connect the power connection cord to the terminal board. Wiring should fit that of indoor unit.
3. Fix the power connection cord with wire clamp.
4. Confirm if the wire has been fixed properly.
5. An efficient earth connection must be ensured.
6. Recover the handle.

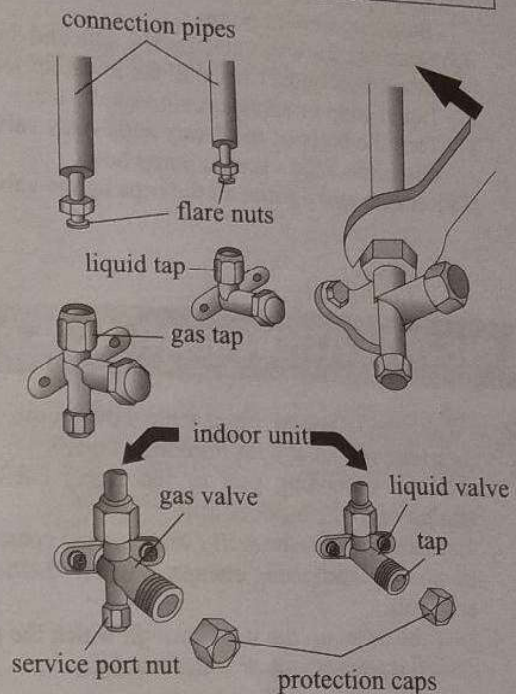


CONNECTING THE PIPES

Screw the flare nuts to the outdoor unit coupling with the same tightening procedures described for the indoor unit.

To avoid leakage, pay attention to the following points:

1. Tighten the flare nuts using two wrenches. Pay attention not to damage the pipes.
2. If the tightening torque is not sufficient, there will probably be some leakage. With excessive tightening torque there will also be some leakage, as the flange could be damaged.
3. The surest system consists in tightening the connection by using a fix wrench and a torque wrench: in this case use the table on page 29.

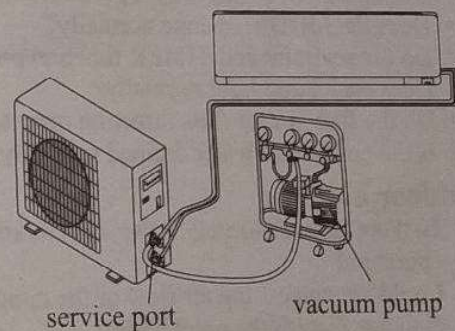


BLEEDING

Air and humidity left inside the refrigerant circuit can cause compressor malfunction. After having connected the indoor and outdoor units, bleed the air and humidity from the refrigerant circuit by using a vacuum pump.

Refrigerant Pressure Inspection

The low pressure range of refrigerant R290 is 0.4-0.6 Mpa, and the high pressure range is 1.5-2.0Mpa; The low pressure range of refrigerant R32 is 0.8-1.2Mpa, and the high pressure range is 3.2-3.7Mpa; It means that the refrigerating system or refrigerant of an air conditioner is abnormal if the low or high pressure ranges of the detected compressor exceed the normal ranges.



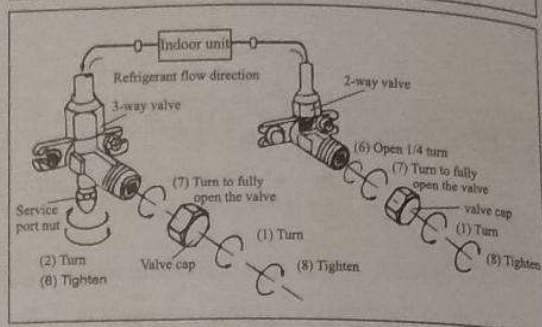
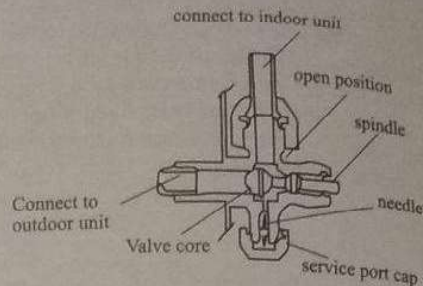
INSTALLATION MANUAL---Installation of the outdoor unit

BLEEDING

The air and humidity left inside the refrigerant circulation can cause compressor malfunction. After having connected the indoor and outdoor units, bleed the air and humidity from the refrigerant circulation using a vacuum pump.

- (1) Unscrew and remove the caps from the 2-way and 3-way valves.
- (2) Unscrew and remove the cap from the service port.
- (3) Connect the vacuum pump hose to the service port.
- (4) Operate the vacuum pump for 10 - 15 minutes until an absolute vacuum of 10 mm Hg has been reached.
- (5) With the vacuum pump still in operation, close the low-pressure knob on the vacuum pump coupling. Stop the vacuum pump.
- (6) Open the 2-way valve by 1/4 turn and then close it after 10 seconds. Check all the joints for leaks using liquid soap or an electronic leak device.
- (7) Turn the body of the 2-way and 3-way valves. Disconnect the vacuum pump hose.
- (8) Replace and tighten all the caps on the valves.

3-way valve diagram



INSTALLATION MANUAL--- operation test

1. Wind insulating covering around the joints of the indoor unit and fix it with insulating tape.
2. Fix the exceeding part of the signal cable to the piping or to the outdoor unit.
3. Fix the piping to the wall (after having coated it with insulating tape) using clamps or insert them into plastic slots.
4. Seal the hole in the wall through which the piping is passed so that no air or water can fill.

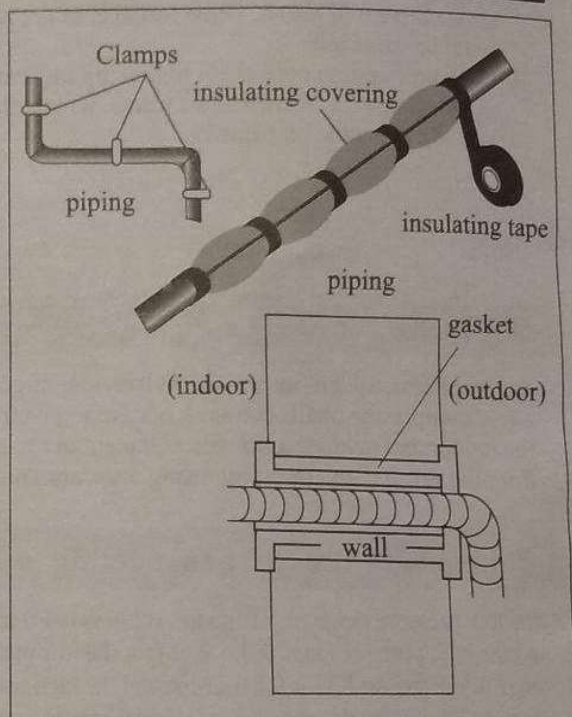
Indoor unit test

- Do the ON/OFF and FAN operate normally?
- Does the MODE operate normally?
- Do the set point and TIMER function properly?
- Does each lamp light normally?
- Do the flap for air flow direction operate normally?
- Is the condensed water drained regularly?

Outdoor unit test

- Is there any abnormal noise or vibration during operation?
- Could the noise, the air flow or the condensed water drainage disturb the neighbours?
- Is there any coolant leakage?

Note: the electronic controller allows the compressor to start only three minutes after voltage has reached the system.



INSTALLATION MANUAL---Information for the installer

MODEL capacity (Btu/h)	9k/12K	18k/24K
Length of pipe with standard charge	5m	5m
Maximum distance between indoor and outdoor unit	25m	25m
Additional refrigerant charge (Start from 5m)	15g/m	25g/m
Max. diff. in level between indoor and outdoor unit	10m	10m
Type of refrigerant(1)	R32/R290	R32/R290

(1) Refer to the data rating label stucked on the outdoor unit.

(2)The total charge amount should under the maximum according to the table GG.1 in page 20.

TIGHTENING TORQUE FOR PROTECTION CAPS AND FLANGE CONNECTION

PIPE	TIGHTENING TORQUE [N x m]	CORRESPONDING STRESS (using a 20 cm wrench)		TIGHTENING TORQUE [N x m]
1/4 " (ϕ 6)	15 - 20	wrist strength	Service port nut	7 - 9
3/8 " (ϕ 9.52)	31 - 35	arm strength	Protection caps	25 - 30
1/2 " (ϕ 12)	35 - 45	arm strength		
5/8 " (ϕ 15.88)	75 - 80	arm strength		

TROUBLESHOOTING

MALFUNCTION	POSSIBLE CAUSES
The appliance does not operate	Power failure/plug pulled out
	Damaged indoor/outdoor unit fan motor
	Faulty compressor thermomagnetic circuit breaker
	Faulty protective device or fuses.
	Loose connections or plug pulled out
	It sometimes stops operating to protect the appliance.
	Voltage higher or lower than the voltage range
	Active TIMER-ON function
	Damaged electronic control board
Strange odour	Air filter dirty
Noise of running water	Back flow of liquid in the refrigerant circulation
A fine mist comes from the air outlet	This occurs when the air in the room becomes very cold, for example in the "COOLING" or "DEHUMIDIFYING/DRY" modes.
A strange noise can be heard	This noise is made by the expansion or contraction of the front panel due to variations in temperature and does not indicate a problem.
Insufficient airflow, either hot or cold	Inappropriate temperature setting..
	Air inlet or outlet of indoor or outdoor unit has been blocked.
	Air filter is blocked.
	Fan speed set at minimum.
	Other sources of heat in the room.
The appliance does not respond to commands	No refrigerant.
	Remote control is not near enough to indoor unit.
	Battery in Remote controller may have been exhausted..
The display is off	Obstacles between remote control and signal receiver in indoor unit.
	Active LED function
	Power failure

Switch off the air conditioner immediately and cut off the power supply in the event of:

- Strange noises during operation.
- Faulty electronic control board
- Faulty fuses or switches.
- Spraying water or objects inside the appliance.
- Overheated cables or plugs.
- Very strong smells coming from the appliance.

ERROR SIGNALS ON THE DISPLAY

In case of error, the display on the indoor unit shown the following error codes:

	RUN lamp	Description of the trouble
E1	flashes once	The fault of indoor temperature sensor
E2	flashes twice	The fault of indoor pipe temperature sensor
E6	flashes 6 times	Malfunction of indoor fan motor.



This instruction has an alternative format and you could obtain from our website: <http://hao.tcl.com>.

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